



DP-D1 - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3855615	1	Gear under, 1.68:1		Avail. as exchange part
	872769	1	Gear under, 1.78:1		Avail. as exchange part
	3803188	1	Gear under, exchange		Exchange unit
	872768	1	Gear under, 1.95:1		Avail. as exchange part
	3803187	1	Gear under, exchange		Exchange unit
	872767	1	Gear under, 2.30:1		Avail. as exchange part
	3803186	1	Gear under, exchange		Exchange unit
2	3855628	1	· Housing		
	872307	1	· Gear housing		
3	854053	1	· · Bearing housing		
4	872439	1	· · Attaching plate		
5	977711	4	· · Pop rivet		
6	872438	1	· · Check valve		
7	854611	1	· Intermedi.shaft kit		
8	969071	1	· · Round nut		
9	184682	1	· · Cone		
10	3852268	1	· · Splined sleeve		
			· · Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
11	852212	1	· Nut		
12	941832	X	· Adjusting washer, 0.05 mm		
	941833	X	· Adjusting washer, 0.20 mm		
13	183374	1	· Ball bearing		
14	944970	X	· Adjusting washer		
15	11072	1	· Roller bearing		
16	944522	X	· Shim, 0.05 mm		
	42981	X	· Shim, 0.10 mm		
	968057	X	· Shim, 0.20 mm		
	42980	X	· Shim, 0.35 mm		
17	897387	1	· Spacer ring		
18	11044	1	· Bearing		
19	184654	1	· Needle bearing		
20	814482	1	· Oil pump screen		
21	852904	1	· Magnetic plug		
22	955974	1	· O-ring		
23	872533	1	· Driveshaft		
24	184765	1	· Roller bearing		
25	3855602	1	· Gear set, 11.68:1		
	854464	1	· Gear set, .78:1		
	852174	1	· Gear set, 1.95:1		
	852380	1	· Gear set, 2.30:1		
26	967352	X	· Adjusting washer, 0.05 mm		
	941823	X	· Adjusting washer, 0.10 mm		
	967351	X	· Adjusting washer, 0.15 mm		
	941824	X	· Adjusting washer, 0.20 mm		
	941825	X	· Adjusting washer, 0.40 mm		
27	184691	1	· Bearing		

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28	191834	X	· Shim, 0.10 mm		
	191835	X	· Shim, 0.15 mm		
	191837	X	· Shim, 0.25 mm		
29	925258	2	· O-ring		
30	941812	2	· Screw		
31	875821	1	· Zinc ring kit		Incl. in Duoprop® drive unit
32	966808	2	· · Screw		
33	183859	1	· Needle bearing		
34	184683	1	· Cone		
35	851407	2	· Sealing ring		
36	872871	1	· Line cutter, Front		
37	183272	1	· Needle bearing		
38	853871	1	· Sealing ring kit		
39	3851334	1	· Propeller nut		
40	872872	1	· Line cutter, Rear		
41	872549	1	· Propeller cone kit		
42		1	· · PROPELLER CONE		
43	943194	1	· · Washer		
44	872546	1	· · Lock screw, M12		
45	853676	1	· · Spacer ring, For diesel		
46	854294	1	· · Plastic washer		
47	873058	1	· Tool kit, For 872549		
48	925256	1	O-ring		Incl. in Duoprop® drive unit
49	941810	4	Screw		Incl. in Duoprop® drive unit
50	853095	4	Washer		Incl. in Duoprop® drive unit
51	876138	1	Magnesium kit		Use in fresh water only.
52	966808	2	· Screw		